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# Design of Bevel Gears Formulas

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# List of 20 Design of Bevel Gears Formulas

## Design of Bevel Gears

### Force Distribution

#### 1) Axial or Thrust Component of Force on Bevel Gear

$$fx \quad P_a = P_t \cdot \tan(\alpha_{\text{Bevel}}) \cdot \sin(\gamma)$$

[Open Calculator !\[\]\(de95854c7ee024cfadc48187bbb781b2\_img.jpg\)](#)

$$ex \quad 260.0084\text{N} = 743.1\text{N} \cdot \tan(22^\circ) \cdot \sin(60^\circ)$$

#### 2) Radial Force Component Acting on Bevel Gear

$$fx \quad P_r = P_t \cdot \tan(\alpha_{\text{Bevel}}) \cdot \cos(\gamma)$$

[Open Calculator !\[\]\(6a9b39b98eb945faa14c645ec99e4eaa\_img.jpg\)](#)

$$ex \quad 150.1159\text{N} = 743.1\text{N} \cdot \tan(22^\circ) \cdot \cos(60^\circ)$$

#### 3) Range ratio in preferred Series

$$fx \quad R = \frac{UL}{LL}$$

[Open Calculator !\[\]\(f1c5da15572e3e09d343161be98f508d\_img.jpg\)](#)

$$ex \quad 9.90099 = \frac{100}{10.1\text{m}}$$

#### 4) Tangential Force on Bevel Gear Teeth

$$fx \quad P_t = \frac{M_t}{r_m}$$

[Open Calculator !\[\]\(166772600a13ad0a433053f90fe45649\_img.jpg\)](#)

$$ex \quad 743.1304\text{N} = \frac{17092\text{N} \cdot \text{mm}}{23\text{mm}}$$



## Geometric Properties

### 5) Actual Number of Teeth on Bevel Gear

$$fx \quad z_g = z' \cdot \cos(\gamma)$$

[Open Calculator !\[\]\(a03a7eb2f4046e1d3c76772003e549ea\_img.jpg\)](#)

$$ex \quad 12 = 24 \cdot \cos(60^\circ)$$

### 6) Back Cone Radius of Bevel Gear

$$fx \quad r_b = \frac{m \cdot z'}{2}$$

[Open Calculator !\[\]\(5361750c22c4e047a52f4eac1ec2d4cc\_img.jpg\)](#)

$$ex \quad 66.024\text{mm} = \frac{5.502\text{mm} \cdot 24}{2}$$

### 7) Cone Distance of Bevel Gear

$$fx \quad A_0 = \sqrt{\left(\frac{D_p}{2}\right)^2 + \left(\frac{D_g}{2}\right)^2}$$

[Open Calculator !\[\]\(b792654f2cef9719eabeb6c5be00811e\_img.jpg\)](#)

$$ex \quad 70.0206\text{mm} = \sqrt{\left(\frac{76.5\text{mm}}{2}\right)^2 + \left(\frac{117.3\text{mm}}{2}\right)^2}$$


### 8) Geometric step ratio

$$fx \quad a = R^{\frac{1}{n-1}}$$

[Open Calculator !\[\]\(84f47badaad7772cd95667a7c387a639\_img.jpg\)](#)

$$ex \quad 1.584893 = (10)^{\frac{1}{6-1}}$$




9) Radius of Pinion at Midpoint along Face Width for Bevel Gear 

$$fx \quad r_m = \frac{D_p - (b \cdot \sin(\gamma))}{2}$$

[Open Calculator !\[\]\(e78f798d4ea5c530c9db49e7d26e6b95\_img.jpg\)](#)


$$ex \quad 23.09456\text{mm} = \frac{76.5\text{mm} - (35\text{mm} \cdot \sin(60^\circ))}{2}$$

10) Radius of Pinion at Midpoint given Torque and Tangential Force for Bevel Gear 

$$fx \quad r_m = \frac{M_t}{P_t}$$

[Open Calculator !\[\]\(05be7c7a8995decd503647c99211f7c2\_img.jpg\)](#)

$$ex \quad 23.00094\text{mm} = \frac{17092\text{N} \cdot \text{mm}}{743.1\text{N}}$$

11) Virtual or Formative Number of Teeth of Bevel Gear 

$$fx \quad z' = \frac{2 \cdot r_b}{m}$$

[Open Calculator !\[\]\(fe3aebe81acea8d45108cd2768939da7\_img.jpg\)](#)

$$ex \quad 23.99128 = \frac{2 \cdot 66\text{mm}}{5.502\text{mm}}$$

Material Properties 12) Beam Strength of Tooth of Bevel Gear 

$$fx \quad S_b = m \cdot b \cdot \sigma_b \cdot Y \cdot \left(1 - \frac{b}{A_0}\right)$$

[Open Calculator !\[\]\(c1168d6a8b365d11e842ece304635fa7\_img.jpg\)](#)

$$ex \quad 5700.072\text{N} = 5.502\text{mm} \cdot 35\text{mm} \cdot 185\text{N}/\text{mm}^2 \cdot 0.320 \cdot \left(1 - \frac{35\text{mm}}{70\text{mm}}\right)$$



13) Material Constant for Bevel Gear Wear Strength 


fx

$$K = \frac{\sigma_c^2 \cdot \sin(\alpha_{\text{Bevel}}) \cdot \cos(\alpha_{\text{Bevel}}) \cdot \left( \frac{1}{E_p} + \frac{1}{E_g} \right)}{1.4}$$

Open Calculator 

ex

$$2.50552\text{N/mm}^2 = \frac{(350\text{N/mm}^2)^2 \cdot \sin(22^\circ) \cdot \cos(22^\circ) \cdot \left( \frac{1}{20600\text{N/mm}^2} + \frac{1}{29500\text{N/mm}^2} \right)}{1.4}$$

14) Material Constant for Bevel Gear Wear Strength given Brinell Hardness Number 


fx

$$K = 0.16 \cdot \left( \frac{\text{BHN}}{100} \right)^2$$

Open Calculator 

ex

$$2.509056\text{N/mm}^2 = 0.16 \cdot \left( \frac{396}{100} \right)^2$$

15) Wear Strength of Bevel Gear by Buckingham's Equation 

fx

$$S_w = \frac{0.75 \cdot b \cdot Q_b \cdot D_p \cdot K}{\cos(\gamma)}$$

Open Calculator 

ex

$$15060.94\text{N} = \frac{0.75 \cdot 35\text{mm} \cdot 1.5 \cdot 76.5\text{mm} \cdot 2.5\text{N/mm}^2}{\cos(60^\circ)}$$



## Performance Factors

### 16) Bevel Factor

$$fx \quad B_f = 1 - \frac{b}{A_0}$$

[Open Calculator !\[\]\(950a62bbddad88d64435fd35607dfc42\_img.jpg\)](#)

$$ex \quad 0.5 = 1 - \frac{35\text{mm}}{70\text{mm}}$$

### 17) Power Transmitted

$$fx \quad W_{\text{shaft}} = 2 \cdot \pi \cdot N \cdot \tau$$

[Open Calculator !\[\]\(73002692dd5e7a64e60946be3158e719\_img.jpg\)](#)

$$ex \quad 4.913451\text{kW} = 2 \cdot \pi \cdot 17/\text{s} \cdot 46\text{N}\cdot\text{m}$$

### 18) Ratio Factor for Bevel Gear

$$fx \quad Q_b = \frac{2 \cdot z_g}{z_g + z_p \cdot \tan(\gamma)}$$

[Open Calculator !\[\]\(104fbf564e2e5a8fbd84f31656d114c7\_img.jpg\)](#)

$$ex \quad 1.071797 = \frac{2 \cdot 12}{12 + 6 \cdot \tan(60^\circ)}$$


### 19) Velocity Factor for Cut Teeth of Bevel Gear

$$fx \quad C_{v \text{ cut}} = \frac{6}{6 + v}$$

[Open Calculator !\[\]\(21226b58c700e5231ab98d27101bac58\_img.jpg\)](#)

$$ex \quad 0.75 = \frac{6}{6 + 2\text{m/s}}$$



20) Velocity Factor for Generated Teeth of Bevel Gear 

$$\text{fx } C_{v \text{ gen}} = \frac{5.6}{5.6 + \sqrt{v}}$$

[Open Calculator](#) 

$$\text{ex } 0.798379 = \frac{5.6}{5.6 + \sqrt{2\text{m/s}}}$$



## Variables Used

- **a** Geometric step ratio
- **$A_0$**  Cone Distance (Millimeter)
- **b** Face Width of Bevel Gear Tooth (Millimeter)
- **$B_f$**  Bevel Factor
- **BHN** Brinell Hardness Number for Bevel Gear
- **$C_{v \text{ cut}}$**  Velocity Factor for Cut Teeth
- **$C_{v \text{ gen}}$**  Velocity Factor for Generated Teeth
- **$D_g$**  Pitch Circle Diameter of Gear (Millimeter)
- **$D_p$**  Pitch Circle Diameter of Bevel Pinion (Millimeter)
- **$E_g$**  Modulus of Elasticity of Spur Gear (Newton per Square Millimeter)
- **$E_p$**  Modulus of Elasticity of Spur Pinion (Newton per Square Millimeter)
- **K** Material Constant (Newton per Square Millimeter)
- **LL** Minimum dimension/rating of product (Meter)
- **m** Module of Bevel Gear (Millimeter)
- **$M_t$**  Torque Transmitted by Bevel Pinion (Newton Millimeter)
- **n** Quantity of product
- **N** Speed of Rotation (1 per Second)
- **$P_a$**  Axial or Thrust Component on Bevel Gear (Newton)
- **$P_r$**  Radial Force on Bevel Gear (Newton)
- **$P_t$**  Tangential Force Transmitted by Bevel Gear (Newton)
- **$Q_b$**  Ratio Factor for Bevel Gear
- **R** Range ratio in preferred Series
- **$r_b$**  Back Cone Radius (Millimeter)
- **$r_m$**  Radius of Pinion at Midpoint (Millimeter)
- **$S_b$**  Beam Strength of Bevel Gear Teeth (Newton)














- $S_w$  Wear Strength of Bevel Gear Tooth (*Newton*)
- $UL$  Maximum dimension/rating of product
- $v$  Pitch Line Velocity of Bevel Gear (*Meter per Second*)
- $W_{shaft}$  Shaft Power (*Kilowatt*)
- $Y$  Lewis Form Factor
- $z_g$  Number of Teeth on Bevel Gear
- $z_p$  Number of Teeth on Pinion
- $z'$  Virtual Number of Teeth for Bevel Gear
- $\alpha_{Bevel}$  Pressure Angle (*Degree*)
- $\gamma$  Pitch Angle for Bevel Gear (*Degree*)
- $\sigma_b$  Bending Stress in Bevel Gear Teeth (*Newton per Square Millimeter*)
- $\sigma_c$  Compressive Stress in Bevel Gear Tooth (*Newton per Square Millimeter*)
- $T$  Torque applied (*Newton Meter*)



## Constants, Functions, Measurements used

- **Constant:** **pi**, 3.14159265358979323846264338327950288  
*Archimedes' constant*
- **Function:** **cos**,  $\cos(\text{Angle})$   
*Cosine of an angle is the ratio of the side adjacent to the angle to the hypotenuse of the triangle.*
- **Function:** **sin**,  $\sin(\text{Angle})$   
*Sine is a trigonometric function that describes the ratio of the length of the opposite side of a right triangle to the length of the hypotenuse.*
- **Function:** **sqrt**,  $\sqrt{\text{Number}}$   
*A square root function is a function that takes a non-negative number as an input and returns the square root of the given input number.*
- **Function:** **tan**,  $\tan(\text{Angle})$   
*The tangent of an angle is a trigonometric ratio of the length of the side opposite an angle to the length of the side adjacent to an angle in a right triangle.*
- **Measurement:** **Length** in Meter (m), Millimeter (mm)  
*Length Unit Conversion* 
- **Measurement:** **Pressure** in Newton per Square Millimeter (N/mm<sup>2</sup>)  
*Pressure Unit Conversion* 
- **Measurement:** **Speed** in Meter per Second (m/s)  
*Speed Unit Conversion* 
- **Measurement:** **Power** in Kilowatt (kW)  
*Power Unit Conversion* 
- **Measurement:** **Force** in Newton (N)  
*Force Unit Conversion* 
- **Measurement:** **Angle** in Degree (°)  
*Angle Unit Conversion* 
- **Measurement:** **Torque** in Newton Millimeter (N\*mm), Newton Meter (N\*m)  
*Torque Unit Conversion* 
- **Measurement:** **Vorticity** in 1 per Second (1/s)  
*Vorticity Unit Conversion* 



- **Measurement: Stress** in Newton per Square Millimeter (N/mm<sup>2</sup>)  
Stress Unit Conversion 



## Check other formula lists

- [Design of Bevel Gears Formulas](#) 
- [Design of Helical Gears Formulas](#) 

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