



calculatoratoz.com



unitsconverters.com

Pumping Rate Formulas

Calculators!

Examples!

Conversions!

Bookmark calculatoratoz.com, unitsconverters.com

Widest Coverage of Calculators and Growing - **30,000+ Calculators!**
Calculate With a Different Unit for Each Variable - **In built Unit Conversion!**
Widest Collection of Measurements and Units - **250+ Measurements!**

Feel free to SHARE this document with your friends!

[Please leave your feedback here...](#)



List of 11 Pumping Rate Formulas

Pumping Rate

Average Daily Influent Flow Rate

1) Average Daily Influent Flow Rate given Net Waste Activated Sludge

$$\text{fx } Q_a = \frac{P_x}{8.34 \cdot Y_{\text{obs}} \cdot (S_o - S)}$$

[Open Calculator !\[\]\(de95854c7ee024cfadc48187bbb781b2_img.jpg\)](#)

$$\text{ex } 0.0003\text{m}^3/\text{d} = \frac{20\text{mg}/\text{d}}{8.34 \cdot 0.8 \cdot (25\text{mg}/\text{L} - 15\text{mg}/\text{L})}$$

2) Average Daily Influent Flow Rate given Theoretical Oxygen Requirement

$$\text{fx } Q_a = (O_2 + (1.42 \cdot P_x)) \cdot \left(\frac{f}{8.34 \cdot (S_o - S)} \right)$$

[Open Calculator !\[\]\(6a9b39b98eb945faa14c645ec99e4eaa_img.jpg\)](#)

$$\text{ex } 0.000252\text{m}^3/\text{d} = (2.5\text{mg}/\text{d} + (1.42 \cdot 20\text{mg}/\text{d})) \cdot \left(\frac{0.68}{8.34 \cdot (25\text{mg}/\text{L} - 15\text{mg}/\text{L})} \right)$$

3) Average Daily Influent Flow Rate using Recirculation Ratio

$$\text{fx } Q_a = \frac{RAS}{\alpha}$$

[Open Calculator !\[\]\(f1c5da15572e3e09d343161be98f508d_img.jpg\)](#)

$$\text{ex } 1.204819\text{m}^3/\text{d} = \frac{10\text{m}^3/\text{d}}{8.3}$$



RAS Pumping Rate

4) RAS Pumping Rate from Aeration Tank

$$fx \quad RAS = \frac{X \cdot Q_a - X_r \cdot (Q_w')}{X_r - X}$$

[Open Calculator !\[\]\(a03a7eb2f4046e1d3c76772003e549ea_img.jpg\)](#)

$$ex \quad 78.56m^3/d = \frac{1200mg/L \cdot 1.2m^3/d - 200mg/L \cdot 400m^3/d}{200mg/L - 1200mg/L}$$

5) RAS Pumping Rate using Recirculation Ratio

$$fx \quad RAS = \alpha \cdot Q_a$$

[Open Calculator !\[\]\(5361750c22c4e047a52f4eac1ec2d4cc_img.jpg\)](#)

$$ex \quad 9.96m^3/d = 8.3 \cdot 1.2m^3/d$$

WAS Pumping Rate

6) WAS Pumping Rate from Aeration Tank

$$fx \quad Q_w = \frac{V}{\theta_c}$$

[Open Calculator !\[\]\(7d1d6890825e83a6a4a51febe2dcc7f3_img.jpg\)](#)

$$ex \quad 142.8571m^3/d = \frac{1000m^3}{7d}$$

7) WAS Pumping Rate from Return Line given RAS Pumping Rate from Aeration Tank

$$fx \quad Q_w = \left(\left(\frac{X}{X_r} \right) \cdot (Q_a + RAS) \right) - RAS$$

[Open Calculator !\[\]\(28f72b996fc97883dfd9d4e8b1b16b4e_img.jpg\)](#)

$$ex \quad 57.2m^3/d = \left(\left(\frac{1200mg/L}{200mg/L} \right) \cdot (1.2m^3/d + 10m^3/d) \right) - 10m^3/d$$



8) WAS Pumping Rate from Return Line given Wasting Rate from Return Line 

$$fx \quad Q_w = \left(V \cdot \frac{X}{\theta_c \cdot X_r} \right) - \left(Q_e \cdot \frac{X_e}{X_r} \right)$$

Open Calculator 

$$ex \quad 399.9999m^3/d = \left(1000m^3 \cdot \frac{1200mg/L}{7d \cdot 200mg/L} \right) - \left(1523.81m^3/d \cdot \frac{60mg/L}{200mg/L} \right)$$

9) WAS Pumping Rate using Wasting Rate from Return Line when Concentration of Solid in Effluent is Low 

$$fx \quad Q_w = V \cdot \frac{X}{\theta_c \cdot X_r}$$

Open Calculator 

$$ex \quad 857.1429m^3/d = 1000m^3 \cdot \frac{1200mg/L}{7d \cdot 200mg/L}$$

Wasting Rate 10) Wasting Rate from Return Line 

$$fx \quad \theta_c = \frac{V \cdot X}{((Q_w') \cdot X_r) + (Q_e \cdot X_e)}$$

Open Calculator 

$$ex \quad 6.999999d = \frac{1000m^3 \cdot 1200mg/L}{(400m^3/d \cdot 200mg/L) + (1523.81m^3/d \cdot 60mg/L)}$$



11) Wasting Rate from Return Line when Concentration of Solid in Effluent is Low



fx

$$\theta_c = \frac{V \cdot X}{(Q_w') \cdot X_r}$$

Open Calculator

ex

$$15d = \frac{1000m^3 \cdot 1200mg/L}{400m^3/d \cdot 200mg/L}$$



Variables Used

- **f** BOD Conversion Factor
- **O₂** Theoretical Oxygen Requirement (*Milligram per Day*)
- **P_x** Net Waste Activated Sludge (*Milligram per Day*)
- **Q_a** Average Daily Influent Flow Rate (*Cubic Meter per Day*)
- **Q_e** Effluent Flow Rate (*Cubic Meter per Day*)
- **Q_w** WAS Pumping Rate from Reactor (*Cubic Meter per Day*)
- **Q_w'** WAS Pumping Rate from Return Line (*Cubic Meter per Day*)
- **RAS** Return Activated Sludge (*Cubic Meter per Day*)
- **S** Effluent Substrate Concentration (*Milligram per Liter*)
- **S_o** Influent Substrate Concentration (*Milligram per Liter*)
- **V** Reactor Volume (*Cubic Meter*)
- **X** MLSS (*Milligram per Liter*)
- **X_e** Solid Concentration in Effluent (*Milligram per Liter*)
- **X_r** Sludge Concentration in Return Line (*Milligram per Liter*)
- **Y_{obs}** Observed Cell Yield
- **α** Recirculation Ratio
- **θ_c** Mean Cell Residence Time (*Day*)



Constants, Functions, Measurements used

- **Measurement: Time** in Day (d)
Time Unit Conversion 
- **Measurement: Volume** in Cubic Meter (m^3)
Volume Unit Conversion 
- **Measurement: Volumetric Flow Rate** in Cubic Meter per Day (m^3/d)
Volumetric Flow Rate Unit Conversion 
- **Measurement: Mass Flow Rate** in Milligram per Day (mg/d)
Mass Flow Rate Unit Conversion 
- **Measurement: Density** in Milligram per Liter (mg/L)
Density Unit Conversion 



Check other formula lists

- [Pumping Rate Formulas](#) 
- [Substrate Concentration Formulas](#) 

Feel free to SHARE this document with your friends!

PDF Available in

[English](#) [Spanish](#) [French](#) [German](#) [Russian](#) [Italian](#) [Portuguese](#) [Polish](#) [Dutch](#)

8/5/2024 | 5:59:09 AM UTC

[Please leave your feedback here...](#)

