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# Important Formulas of Engine Cylinder

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# List of 17 Important Formulas of Engine Cylinder

## Important Formulas of Engine Cylinder ↗

### 1) Allowable Tensile Stress for Stud Material ↗

$$fx \quad \sigma_t = \frac{f_y}{f_s}$$

[Open Calculator ↗](#)

$$ex \quad 42.5 \text{N/mm}^2 = \frac{85 \text{N/mm}^2}{2}$$

### 2) Bore of Engine Cylinder given Length ↗

$$fx \quad D_i = \frac{L}{1.725}$$

[Open Calculator ↗](#)

$$ex \quad 127.5362 \text{mm} = \frac{220 \text{mm}}{1.725}$$

### 3) Core Diameter of Stud ↗

$$fx \quad d_c = \sqrt{D_i^2 \cdot \frac{P_{\max}}{z \cdot \sigma_{ts}}}$$

[Open Calculator ↗](#)

$$ex \quad 17.24871 \text{mm} = \sqrt{(128.5 \text{mm})^2 \cdot \frac{4 \text{MPa}}{6 \cdot 37 \text{N/mm}^2}}$$



#### 4) Gas Force Acting on Cylinder Cover

$$fx \quad F_g = \frac{\pi \cdot D_i^2}{4} \cdot P_{\max}$$

[Open Calculator !\[\]\(cbe80b694ebd74fcfe136a095b608235\_img.jpg\)](#)

$$ex \quad 51874.76N = \frac{\pi \cdot (128.5mm)^2}{4} \cdot 4MPa$$

#### 5) Indicated Mean Effective Pressure

$$fx \quad I_{mep} = IP \cdot \frac{60}{n \cdot l_s \cdot A_e}$$

[Open Calculator !\[\]\(3e2231b1ad3ca8da8658228c00dd08e0\_img.jpg\)](#)

$$ex \quad 0.317328MPa = 4950W \cdot \frac{60}{500 \cdot 190mm \cdot 9852mm^2}$$

#### 6) Length of Engine Cylinder given Cylinder Bore

$$fx \quad L = 1.725 \cdot D_i$$

[Open Calculator !\[\]\(0d5ec72f61334709c3fc9450209b754f\_img.jpg\)](#)

$$ex \quad 221.6625mm = 1.725 \cdot 128.5mm$$

#### 7) Maximum Gas Pressure Inside Engine Cylinder

$$fx \quad P_{\max} = 10 \cdot I_{mep}$$

[Open Calculator !\[\]\(b64b40baaee5acddc1eab8538ba84754\_img.jpg\)](#)

$$ex \quad 3.6MPa = 10 \cdot 0.36MPa$$



## 8) Minimum Number of Studs for Cylinder Head

$$fx \quad z = 10 \cdot D_i + 4$$

[Open Calculator !\[\]\(e78f798d4ea5c530c9db49e7d26e6b95\_img.jpg\)](#)

$$ex \quad 5.285 = 10 \cdot 128.5\text{mm} + 4$$

## 9) Minimum Thickness of Dry Liner

$$fx \quad t_d = 0.03 \cdot D_i$$

[Open Calculator !\[\]\(05be7c7a8995decd503647c99211f7c2\_img.jpg\)](#)

$$ex \quad 3.855\text{mm} = 0.03 \cdot 128.5\text{mm}$$

## 10) Minimum Thickness of Water Jacket Wall

$$fx \quad t_j = \frac{t}{3}$$

[Open Calculator !\[\]\(fe3aebe81acea8d45108cd2768939da7\_img.jpg\)](#)

$$ex \quad 2.733333\text{mm} = \frac{8.2\text{mm}}{3}$$

## 11) Nominal Diameter of Studs

$$fx \quad d = \frac{d_c}{0.8}$$

[Open Calculator !\[\]\(899d8b7697d64725bf017d3296cfcf1b\_img.jpg\)](#)

$$ex \quad 23.125\text{mm} = \frac{18.5\text{mm}}{0.8}$$

## 12) Outer Diameter of Engine Cylinder

$$fx \quad D_o = D_i + 2 \cdot t$$

[Open Calculator !\[\]\(40770d9ed6ed4f1222ebf89a1396e8b2\_img.jpg\)](#)

$$ex \quad 144.9\text{mm} = 128.5\text{mm} + 2 \cdot 8.2\text{mm}$$



13) Pitch of Engine Cylinder Head Studs 

$$fx \quad p = \pi \cdot \frac{D_p}{z}$$

Open Calculator 

$$ex \quad 104.7198\text{mm} = \pi \cdot \frac{200\text{mm}}{6}$$

14) Stroke Length of Engine given Length of Cylinder 

$$fx \quad l_s = \frac{L}{1.15}$$

Open Calculator 

$$ex \quad 191.3043\text{mm} = \frac{220\text{mm}}{1.15}$$

15) Thickness of Cylinder Head 

$$fx \quad t_h = D_i \cdot \sqrt{0.162 \cdot \frac{p_{\max}}{\sigma_c}}$$

Open Calculator 

$$ex \quad 18.28587\text{mm} = 128.5\text{mm} \cdot \sqrt{0.162 \cdot \frac{4\text{MPa}}{32\text{N/mm}^2}}$$

16) Thickness of Engine Cylinder Wall 

$$fx \quad t = p_{\max} \cdot \frac{D_i}{2 \cdot \sigma_c} + C$$

Open Calculator 

$$ex \quad 9.53125\text{mm} = 4\text{MPa} \cdot \frac{128.5\text{mm}}{2 \cdot 32\text{N/mm}^2} + 1.5\text{mm}$$



## 17) Thickness of Engine Cylinder Wall given Cylinder Inner Diameter

$$\text{fx } t = 0.045 \cdot D_i + 1.60$$

[Open Calculator !\[\]\(d3fb9f94af8b26d1c844efa9a98805b0\_img.jpg\)](#)

$$\text{ex } 7.3825\text{mm} = 0.045 \cdot 128.5\text{mm} + 1.60$$



## Variables Used

- $A_e$  Cross Sectional Area of Engine Cylinder (Square Millimeter)
- $C$  Reboring Allowance in Engine (Millimeter)
- $d$  Nominal Diameter of Cylinder Head Stud (Millimeter)
- $d_c$  Core Diameter of Cylinder Head Stud (Millimeter)
- $D_i$  Inner Diameter of Engine Cylinder (Millimeter)
- $D_o$  Outer Diameter of Cylinder (Millimeter)
- $D_p$  Pitch Circle Diameter of Engine Stud (Millimeter)
- $F_g$  Gas Force on Cylinder Cover (Newton)
- $f_s$  Factor of Safety of Engine Stud
- $f_y$  Yield Strength of Engine Studs (Newton per Square Millimeter)
- $I_{mep}$  Indicated Mean Effective Pressure (Megapascal)
- $IP$  Indicated Power of Engine (Watt)
- $L$  Length of Engine Cylinder (Millimeter)
- $l_s$  Stroke Length of Piston (Millimeter)
- $n$  Number of Working Strokes per Minute
- $p$  Pitch of Engine Studs (Millimeter)
- $p_{max}$  Maximum Gas Pressure Inside Cylinder (Megapascal)
- $t$  Thickness of Cylinder Wall (Millimeter)
- $t_d$  Thickness of Dry Liner (Millimeter)
- $t_h$  Thickness of Cylinder Head (Millimeter)
- $t_j$  Thickness of Water Jacket Wall (Millimeter)
- $z$  Number of Studs in Cylinder Head



- $\sigma_c$  Circumferential Stress in Engine Wall (Newton per Square Millimeter)
- $\sigma_t$  Tensile Stress in Engine Studs (Newton per Square Millimeter)
- $\sigma_{ts}$  Tensile Stress in Cylinder Head Studs (Newton per Square Millimeter)



## Constants, Functions, Measurements used

- **Constant:** **pi**, 3.14159265358979323846264338327950288  
*Archimedes' constant*
- **Function:** **sqrt**, sqrt(Number)  
*A square root function is a function that takes a non-negative number as an input and returns the square root of the given input number.*
- **Measurement:** **Length** in Millimeter (mm)  
*Length Unit Conversion* 
- **Measurement:** **Area** in Square Millimeter (mm<sup>2</sup>)  
*Area Unit Conversion* 
- **Measurement:** **Pressure** in Megapascal (MPa)  
*Pressure Unit Conversion* 
- **Measurement:** **Power** in Watt (W)  
*Power Unit Conversion* 
- **Measurement:** **Force** in Newton (N)  
*Force Unit Conversion* 
- **Measurement:** **Stress** in Newton per Square Millimeter (N/mm<sup>2</sup>)  
*Stress Unit Conversion* 



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